



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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H.U.
015082

647.7304

Job Sheet 202738



Part No: 647.7304

Job Qty: 1 pcs

Part Name: EC135 T2/P2 Cable Cutters System



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/1/19

Job Tracking No:

Created By: Marie Lajeunesse

Due Date: 12/18/19

Type: ~~Stock~~ *March 30th*

Description: SIOP

Note: 647.7300 REV.D IPP REV:A 16.04.27 NEW ISSUE DD VERF:JLM IPP REV:B 16.11.15 dwg rev.c DD
VERF:JLM IPP REV:C 17.12.07 AS PER DWG REV.D DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	12/18/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		



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Container No: S267830



Part: 647.7304

Job No: 202738

Serial No/Batch: S267830

Revision: 0

Inspector:

Exp Date:

Instructions: FAA STC SR02307LA 16/11/20 T6 STC LoA R

Plex 11/1/19 10:56 AM Dart.lajeunesse.marie

					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
					120 QC 4	1 pcs
QC 4 - 58						
QC 4 - 69						
QC 4 - 9						
QC 4 - 46						
QC 4 - 68						
QC 4 - 72						
QC 4 - 74						
QC 4 - 75						
QC 4 - 78						
130 Packaging 3-1 - Stock - B4B	1 pcs	12/18/19	0.00 0.00	Packaging 3 - 1 - B4B		
				Packaging 3 - 2 - B4B		
				Packaging 3 - 3 - B4B		
				Packaging 3 - 4 - B4B		
				Packaging 3 - 5 - B4B		
				Packaging 3 - 6 - B4B		
				Packaging 3 - 7 - B4B		
				Packaging 3 - 8 - B4B		
				Packaging 3 - 9 - B4B		
				Packaging 3 - 10 - B4B		
				Packaging 3 - 11 - B4B		
				Packaging 3 - 12 - B4B		
				Packaging 3 - 13 - B4B		
				Packaging 3 - 14 - B4B		
				Packaging 3 - 15 - B4B		
				Packaging 3 - 16 - B4B		
				Packaging 3 - 17 - B4B		
				Packaging 3 - 18 - B4B		
				Packaging 3 - 19 - B4B		
				Packaging 3 - 20 - B4B		
				Packaging 3 - 21 - B4B		
				Packaging 3 - 22 - B4B		
				Packaging 3 - 23 - B4B		
				Packaging 3 - 24 - B4B		
				Packaging 3 - 25 - B4B		
				Packaging 3 - 26 - B4B		
				Packaging 3 - 27 - B4B		
				Packaging 3 - 28 - B4B		
				Packaging 3 - 29 - B4B		
				Packaging 3 - 30 - B4B		
				Packaging 3 - 31 - B4B		
				Packaging 3 - 32 - B4B		
				Packaging 3 - 33 - B4B		
				Packaging 3 - 34 - B4B		
				Packaging 3 - 35 - B4B		
				Packaging 3 - 36 - B4B		
135 DC - 1 - B4B	1 pcs	12/18/19	0.00 0.00	DC - 1 - B4B		
				DC - 2 - B4B		
140 QC 21 - FG	1 pcs	12/18/19	0.00 0.00	QC 21 - FG - 21		
				QC 21 - FG - 70		
				QC 21 - SA - 53		
Part Op 110 - (Pick Kit) Descriptions: 120 - (QC4- 100% Inspect kits for completeness)						

DAS
9-09DAS
9-09DAS
21
9-09

APR 07 2020

DAS
21
9-09

APR 07 2020

130 - Identify and pack for shipping as per PPP 647.7304

135 - (Document Control) Photocopy bluefile & type labels per PPP 647.7304

140 - (QC21- Final Inspection - Work Order Release)

Fg100

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
2600-LW	Washer, Camlock Retaining	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5255157
26R16-1	Camloc Receptacle - 601.3006	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	3099726
26S8-11	Camloc Stud	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5098207
647.7501	Lower Cutter Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5262104
647.1601	Wiper Deflector Aft	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5246481
647.1610	Wiper Deflector Fwd	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	9112992
MS21042L08	Nut	10 Ea (10 ea)	110-Packaging 1 - Pick Kit	5250462
647.1913	Tee	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5100038
647.1915	Support Angle	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5100795
647.1814	Gusset LH	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	3012458
647.1815	Gusset RH	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	FN130388-26
647.7702	Strut Assembly	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5258643
647.7701	Strut Assembly	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5239607
647.1818	Nose Door Spacer	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5101898
647.1810	Nose Door Doubler	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5100801
647.0112	Strut Bracket	4 pcs (4 ea)	110-Packaging 1 - Pick Kit	5258631
647.7910	Angle Bracket	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	3038553
647.7911	Bracket	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5101139
647.7912	Clip	4 pcs (4 ea)	110-Packaging 1 - Pick Kit	5101137
647.7913	Doubler	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5229471
647.7914	Bracket	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5099326
647.7915	Bracket	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5099324
647.7916	Bracket	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5100785
647.7917	Bracket	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5057138
647.7918	Bracket	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5103809
647.7819	Cross Bracket Fwd	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5136824
647.7821	Eye Bolt Fitting LH	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5034480
647.7822	Eye Bolt Fitting RH	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5185297
647.1914	Bracket	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5101859
647.1602	Doubler Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5248424
647.1811	Spacer	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5103758
647.1812	Shim	13 pcs (13 ea)	110-Packaging 1 - Pick Kit	5250907 x 2
601.3011	P-Seal	1.4000 ft (1.4 ea)	110-Packaging 1 - Pick Kit	5230 494 x 6
647.3201	Grounding Cable Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5098874
MS21266-2N	Grommet	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5231196
AN44-12A	Eyebolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5249217
AN665-34R	Clevis	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5251259
MS21047-3	Nut Plate	12 Ea (12 ea)	110-Packaging 1 - Pick Kit	5239635 - 1x2 5239635
AN3-4A	Bolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5257794
AN3-11A	Bolt	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5253438
AN4CH6A	Bolt	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5249339
AN4C7A	Bolt	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5134680
NAS6603-12	Bolt	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5222451
NAS6603-16	Bolt	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	528707
MS21042L3	Nut	35 Ea (35 ea)	110-Packaging 1 - Pick Kit	5256372
MS21042L4	Nut	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5248081
AN316C4R	Nut, Jam	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5143198
647.8510	Insert	20 pcs (20 ea)	110-Packaging 1 - Pick Kit	5227999
647.8511	Insert	4 pcs (4 ea)	110-Packaging 1 - Pick Kit	5249792
647.8512	Insert	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5114690
MS21042L5	Nut	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5248754
MS27039-08-07	Screw	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5247848
MS27039-08-13	Screw	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5044221
MS27039-1-07	Screw	3 Ea (3 ea)	110-Packaging 1 - Pick Kit	5247871
MS27039-1-09	Screw	12 Ea (12 ea)	110-Packaging 1 - Pick Kit	5250574
MS27039-1-10	Screw	6 Ea (6 ea)	110-Packaging 1 - Pick Kit	5133788
				5231296

MS27039-1-12	Screw	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5231298
MS27039-1-14	Screw	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5162000
MS27039-1-15	Screw	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5232872
MS27039-1-16	Screw	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5157063
MS27039-1-17	Screw (601.1954)	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	74127831-Y
MS24694-S54	Screw	5 Ea (5 ea)	110-Packaging 1 - Pick Kit	5255161
601.2999	Screw	3 pcs (3 ea)	110-Packaging 1 - Pick Kit	5233930
CCR264SS-3-03	Cherry Rivet	24 Ea (24 ea)	110-Packaging 1 - Pick Kit	5035321
CCR274SS-3-03	Rivet	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5135420
CR3213-4-2	Cherry Rivet	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5249574
CR3213-4-3	Rivet, Cherry	24 Ea (24 ea)	110-Packaging 1 - Pick Kit	5249281
CR3213-4-4	Rivet, Cherry	16 Ea (16 ea)	110-Packaging 1 - Pick Kit	5235403
CR3213-4-5	Rivet	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5210651
CR3213-4-6	Rivet	17 Ea (17 ea)	110-Packaging 1 - Pick Kit	5250558
CR3213-5-3	Cherry Rivet	16 Ea (16 ea)	110-Packaging 1 - Pick Kit	5231329
CR3213-5-4	Cherry Rivet	12 Ea (12 ea)	110-Packaging 1 - Pick Kit	5226172
CR3522-4-3	Rivet	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5118177
CR3522-5-3	Rivet	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5080638
CR3212-5-6	Cherry Rivet	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5124259
NAS1149FN832P	Washer (AN960-8)	25 Ea (25 ea)	110-Packaging 1 - Pick Kit	5248080
NAS1149F0332P	Washer (AN960-10L)	89 Ea (89 ea)	110-Packaging 1 - Pick Kit	5237779
NAS1149C0432R	Washer (AN960C416L)	12 Ea (12 ea)	110-Packaging 1 - Pick Kit	5257777
NAS1149F0532P	Washer (AN960-516L)	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5180574
90965A160	Washer 601.2375	3 Ea (3 ea)	110-Packaging 1 - Pick Kit	5073066
600.1012	Sealant PR1425B2 (#654 sem)	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5258476
601.2045	RTV (LOCTITE 598)	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5246985
600.0991	Magnabond 6398 Part B Size 112 ml	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5231362
600.0990	Magnabond 6398 Part A Size 112 ml	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5231359
647.7823	Cross Bracket Aft	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5108183
647.2114	Upper U Channel	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5045154
647.1404	Upper Cutter Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5245574
MS27039-08-19	Screw	5 Ea (5 ea)	110-Packaging 1 - Pick Kit	5250577
CR3523-4-3	Rivet	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5134757
CR3523-4-4	Rivet	24 Ea (24 ea)	110-Packaging 1 - Pick Kit	5228025
CR3523-5-3	Rivet	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5231280
647.1702	Skid Deflector Assembly	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	525267164
LN9025-0820K	Lock Tab Washer	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5256606
LN9037-08018	Screw	8 pcs (8 ea)	110-Packaging 1 - Pick Kit	5257886
93635A212	Bolt	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5230428
MS27039-1-18	Screw	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5124326-1
601.3902	Eye Bolt	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5114848

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	2600-LW	2	74	0
	26R16-1	2	36	0
	26S8-11	2	50	0
	600.0990	1	11	0
	600.0991	1	10	0
	600.1012	1	36	0
	601.2045	1	21	0
	601.2999	3	3	0
	601.3011	1	113	0
	601.3902	2	26	0
	647.0112	4	68	0
	647.1404	1	2	0
	647.1601	1	8	0
	647.1602	1	8	0
	647.1610	1	34	0
	647.1702	2	8	0
	647.1810	1	16	0
	647.1811	2	48	0
	647.1812	13	24	0
	647.1814	1	37	0
	647.1815	1	26	0

647.1818	1	49	0
647.1913	1	37	0
647.1914	1	33	0
647.1915	1	32	0
647.2114	1	11	0
647.3201	1	1	0
647.7501	1	4	0
647.7701	2	12	0
647.7702	2	3	0
647.7819	1	41	0
647.7821	1	41	0
647.7822	1	39	0
647.7823	1	39	0
647.7910	2	53	0
647.7911	2	35	0
647.7912	4	141	0
647.7913	2	4	0
647.7914	1	36	0
647.7915	1	34	0
647.7916	2	48	0
647.7917	1	42	0
647.7918	1	27	0
647.8510	20	37	0
647.8511	4	62	0
647.8512	2	33	0
90965A160	3	97	0
93635A212	4	42	0
AN3-11A	4	385	0
AN3-4A	2	443	0
AN316C4R	4	75	0
AN44-12A	2	16	0
AN4C7A	4	163	0
AN4CH6A	1	53	0
AN665-34R	4	37	0
CCR264SS-3-03	24	176	0
CCR274SS-3-03	4	187	0
CR3212-5-6	2	85	0
CR3213-4-2	4	200	0
CR3213-4-3	24	517	0
CR3213-4-4	16	82	0
CR3213-4-5	8	266	0
CR3213-4-6	17	22	0
CR3213-5-3	16	190	0
CR3213-5-4	12	119	0
CR3522-4-3	8	117	0
CR3522-5-3	8	48	0
CR3523-4-3	4	92	0
CR3523-4-4	24	143	0
CR3523-5-3	8	23	0
LN9025-0820K	8	55	0
LN9037-08018	8	50	0
MS21042L08	10	605	0
MS21042L3	35	2,623	0
MS21042L4	4	5,799	0
MS21042L5	4	624	0
MS21047-3	12	404	0
MS21266-2N	1	37	0
MS24694-S54	5	380	0
MS27039-08-07	1	239	0
MS27039-08-13	4	294	0
MS27039-08-19	5	548	0
MS27039-1-07	3	108	0
MS27039-1-09	12	316	0
MS27039-1-10	6	202	0
MS27039-1-12	2	157	0
MS27039-1-14	4	60	0
MS27039-1-15	1	179	0
MS27039-1-16	4	492	0
MS27039-1-17	2	26	0
MS27039-1-18	2	1,074	0
NAS1149C0432R	12	2,052	0
NAS1149F0332P	89	4,924	0

NAS1149F0532P	4	1,438	0
NAS1149FN832P	25	2,221	0
NAS6603-12	4	115	0
NAS6603-16	4	30	0

Part Specifications

Specifications could not be found.

Plex 11/1/19 10:56 AM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :	MRB (QSI042)		
Description Work Order Deviation		Disposition		Completed By Lead hand / Supervisor QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled		FAULT CATEGORY ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					



SUBJECT:
Manufacturing Process Procedure
EC-135 CCK Configuration Management

DOCUMENT NO:
MPP-195
Rev. N/C
12/15/16

Table 19: T2/P2 Cable Cutters Kits

7306	7305	7304	FIND #	PART #	DESCRIPTION	MATERIAL	SPEC
			1	647.7401	UPPER CUTTER ASSY		
1		1	2	647.7501	LOWER CUTTER ASSY		
			3	647.1701	SKID DEFLECTOR ASSY		
	1	1	4	647.1601	WIPER DEFLECTOR ASSY, AFT		
	1	1	5	647.1610	WIPER DEFLECTOR, FWD		
	1	1	6	647.1913	TEE		
	1	1	7	647.1915	SUPPORT ANGLE		
	1	1	8	647.1814	GUSSET, LH		
	1	1	9	647.1815	GUSSET, RH		
2		2	10	647.7702	STRUT ASSY		
2		2	11	647.7701	STRUT ASSY		
	1	1	12	647.1818	NOSE DOOR SPACER		
	1	1	13	647.1810	NOSE DOOR DOUBLER		
4		4	14	647.0112	STRUT BRACKET		
	2	2	15	647.7910	ANGLE BACKET		
	2	2	16	647.7911	BRACKET		
	4	4	17	647.7912	CLIP		
	2	2	18	647.7913	DOUBLER		
	1	1	19	647.7914	BRACKET		
	1	1	20	647.7915	BRACKET		
	2	2	21	647.7916	BRACKET		
	1	1	22	647.7917	BRACKET		
	1	1	23	647.7918	BRACKET		
	1	1	24	647.7819	CROSS BRACKET FWD		
			25	647.7820	CROSS BRACKET AFT		
			26	647.7818	MOUNTING CHANNEL		
	1	1	27	647.7821	EYE BOLT FITTING LH		
	1	1	28	647.7822	EYE BOLT FITTING RH		
	1	1	29	647.1914	BRACKET		
	1	1	30	647.1602	DOUBLER ASSY		
	2	2	31	647.1811	SPACER		
	13	13	32	647.1812	SHIM		
			33	647.2510	SLEEVE		
			34	647.2511	NUT		
	1	1	35	647.3201	GROUNDING CABLE ASSY		



SUBJECT:
Manufacturing Process Procedure
EC-135 CCK Configuration Management

DOCUMENT NO:
MPP-195
Rev. N/C
12/15/16

7306	7305	7304	FIND #	PART #	DESCRIPTION	MATERIAL	SPEC
A/R	A/R	A/R	36	601.3011	P-SEAL		
1	1	1	37	601.3007	GROMMET	MS21266-2N	
			38	601.3121	EYE BOLT	AN44-5A	
2		2	39	601.3120	EYE BOLT	AN44-12A	
4		4	40	601.3119	CLEVIS		
	2	2	41	601.3006	CAMLOC RECEPTACLE		
	2	2	42	601.3005	CAMLOC RETAINER		
	2	2	43	601.3004	CAMLOC STUD		
	12	12	44	600.0795	NUTPLATE	MS21047-3	
	2	2	45	601.2823	BOLT	AN3-4A	
4		4	46	601.2826	BOLT	AN3-11A	
	1	1	47	601.1324	BOLT	AN4CH6A	
4		4	48	601.2669	BOLT	AN4C7A	
4		4	49	601.1500	BOLT	NAS6603-12	
4		4	50	601.3130	BOLT	NAS6603-16	
			51	601.3002	BOLT	NAS6604-66	
4	1	5	52	601.2973	LOCKNUT	MS21042-08	
4	31	35	53	601.2943	LOCKNUT	MS21042-3	
4		4	54	601.3209	LOCKNUT	MS21042L4	
4		4	55	601.3128	NUT	AN316C4R	
	20	20	56	647.8510	INSERT		
	4	4	57	647.8511	INSERT		
	2	2	58	647.8512	INSERT		
	4	4	59	601.3127	LOCKNUT	MS21042L5	
	1	1	60	601.2525	SCREW	MS27039-0807	
4		4	61	601.2988	SCREW	MS27039-0813	
			62	601.3137	SCREW	MS27039-816	
	3	3	63	601.2198	SCREW	MS27039-1-07	
	12	12	64	601.3069	SCREW	MS27039-1-09	
	6	6	65	601.1365	SCREW	MS27039-1-10	
	2	2	66	601.1953	SCREW	MS27039-1-12	
	4	4	67	601.1622	SCREW	MS27039-1-14	
	1	1	68	601.3012	SCREW	MS27039-1-15	
	4	4	69	601.2637	SCREW	MS27039-1-16	
	2	2	70	601.1954	SCREW	MS27039-1-17	
	5	5	71	601.2829	SCREW	MS24694S54	
	3	3	72	601.2999	SCREW		
	24	24	73	601.2207	NUTPLATE RIVET	CCR264SS-3-03	



SUBJECT:
Manufacturing Process Procedure
EC-135 CCK Configuration Management

DOCUMENT NO:
MPP-195
Rev. N/C
12/15/16

7306	7305	7304	FIND #	PART #	DESCRIPTION	MATERIAL	SPEC
	4	4	74	601.1983	NUTPLATE RIVET	CCR274SS-3-03	
	4	4	75	601.1604	CHERRY RIVET	CR3213-4-2	
	24	24	76	601.0790	CHERRY RIVET	CR3213-4-3	
	16	16	77	601.1915	CHERRY RIVET	CR3213-4-4	
	8	8	78	601.1183	CHERRY RIVET	CR3213-4-5	
	17	17	79	601.2991	CHERRY RIVET	CR3213-4-6	
	16	16	80	601.2020	CHERRY RIVET	CR3213-5-3	
	12	12	81	601.2481	CHERRY RIVET	CR3213-5-4	
	8	8	82	601.3216	CHERRY RIVET	CR3522-4-3	
	8	8	83	601.3215	CHERRY RIVET	CR3522-5-3	
	2	2	84	601.3136	CHERRY RIVET	CR3212-5-6	
23	2	25	85	601.2764	WASHER	NAS1149FN832P	
8	81	89	86	601.1607	WASHER	NAS1149F0332P	
12		12	87	601.3663	WASHER	NAS1149C0432R	
2	2	4	88	601.3126	WASHER	NAS1149F0532P	
	3	3	89	601.2375	WASHER		
A/R	A/R	A/R	90	600.1012	SEALANT	PR-1425 CLASS B	
A/R		A/R	91	601.2045	RTV	LOCTITE 598	
	A/R	A/R	92	600.0991	MAGNOBOND 6398 PART B		
	A/R	A/R	93	600.0990	MAGNOBOND 6398 PART A		
			94	647.7919	SHIM		
			95	601.1097	WASHER	NAS1149F0463P	
1		1	96	647.5701	GPS MOUNT KIT	FLAG NOTE 6	
	1	1	97	647.7823	CROSS BRACKET AFT		
	1	1	98	647.2114	UPPER U CHANNEL		
1		1	99	647.1404	CUTTER ASSY (UPPER)		
5		5	100	601.3962	SCREW	MS27039-0827	
5		5	101	601.1541	LOCKNUT	MS21042L08	
	4	4	102	601.3212	CHERRY RIVET	CR3523-4-3	
	24	24	103	601.3213	CHERRY RIVET	CR3523-4-4	
	8	8	104	601.3214	CHERRY RIVET	CR3523-5-3	
2		2	105	647.1702	SKID DEFLECTOR ASSY		
8		8	106	601.3655	LOCK WASHER	LN9025-0820K	
8		8	107	601.3654	BOLT	LN9037-08018	
4		4	108	601.3963	BOLT	93635A212	
	2	2	109	601.2910	SCREW	MS27039-1-18	
2		2	110	601.3902	EYE BOLT		
			111	647.1405	CUTTER ASSY (UPPER)		